

# ZHAOHAI Enterprises Group Limited

## ZHAOHAI PRODUCT LIMITED



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# ZHAOHAI Presentation

- ☆ **Founded Time** : In 1995
- ☆ **Employees** : Total:1400, including 65 engineering development person, Moulding making 350 person, QA 120 person.
- ☆ **Plant Area Covers**: 35000 square meters.
- ☆ **System certification**: ISO9001:2008 and TS16949
- ☆ **Business Area** : 3D printing, Vacuum casting, prototype, Mould making, Plastic Injection Production, Die casting Production, Stamping, , CNC parts , Power Coating, Painting, Assembly.
- ☆ **Prototype production capacity**: 15000 units/per year!
- ☆ **Mold production capacity**: 2800 units /per year
- ☆ **Services Area**: Electric tools, Satellite Communications, Home Appliances, Electronics, Medical, Auto parts, LED lighting, Two-shot parts, etc
- ☆ **Customer Area**: Midea, Skyworth , BYD, Emerson, TTI, Philips, GE, Siemens



Aims



Aims

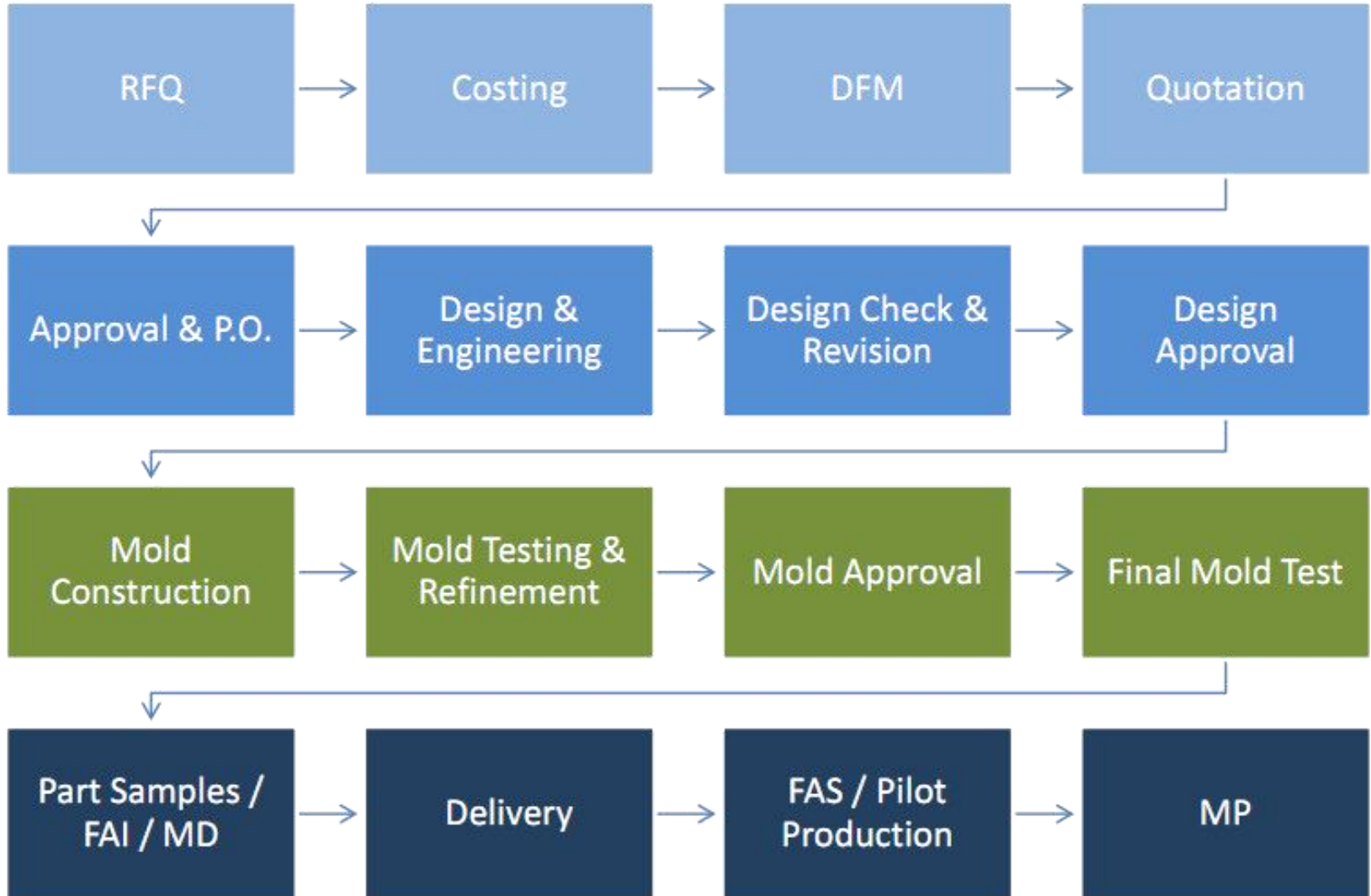
Quality First

Customer Supreme

Continuous Improvement

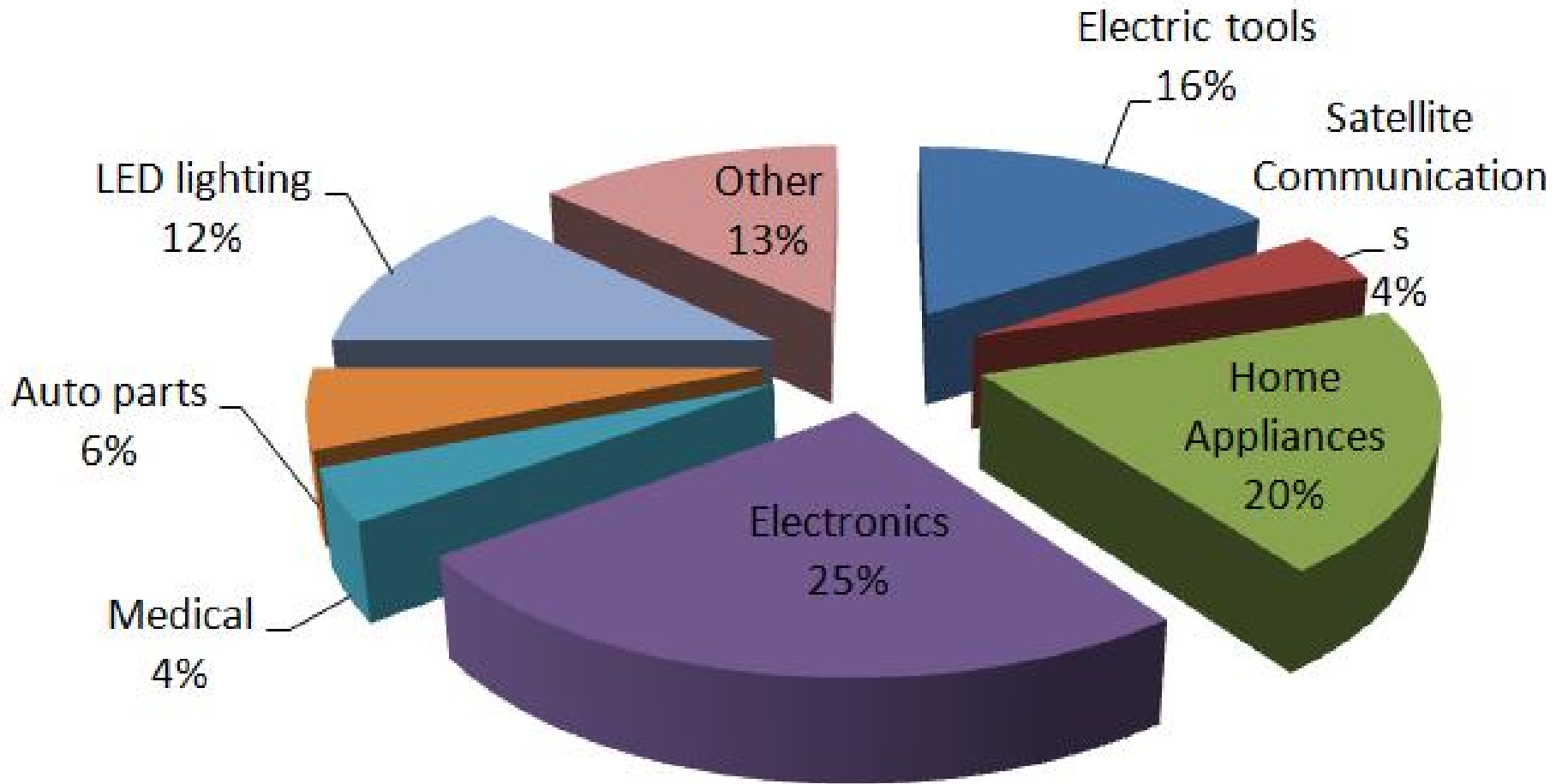
Refine On

# Project Flow



Professional Customization & Project Management

# Market Sectors

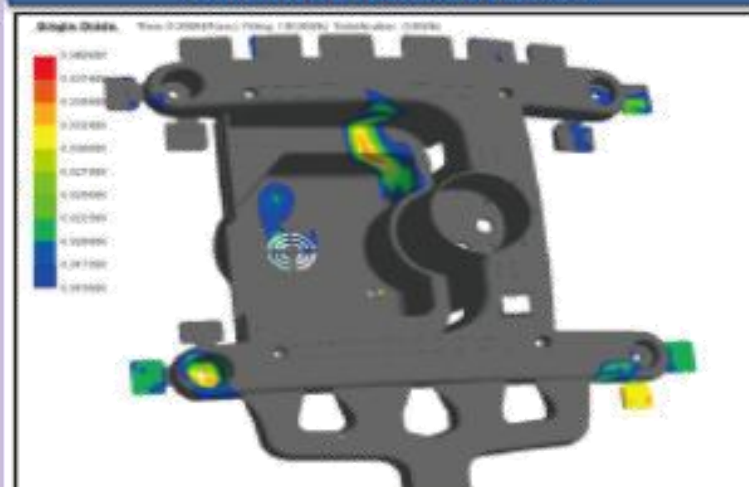


# Mold Flow Analysis

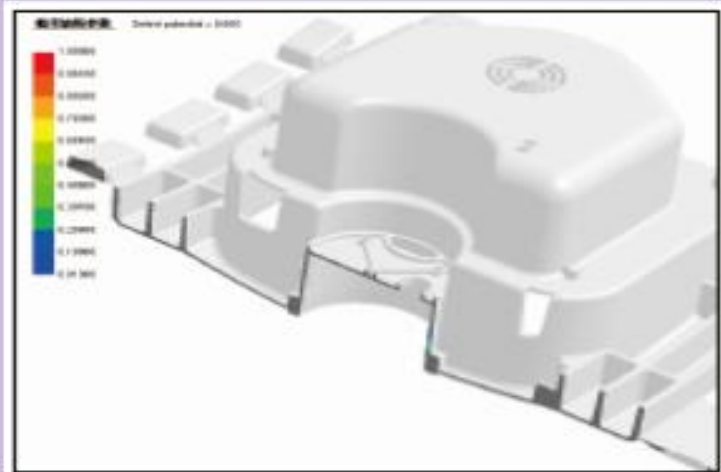
## Section molding analysis



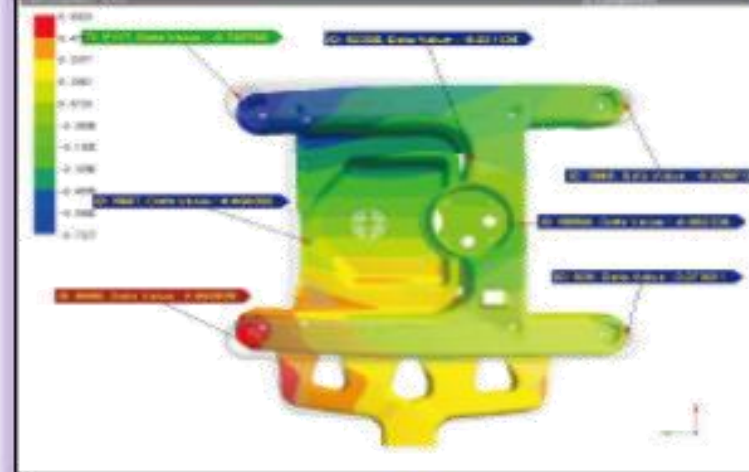
## Oxidization residue analysis



## Schrinking defect analysis



## Distortion analysis





# Mould Workshop

## 30T Large Tooling Shop



2M CNC Milling



CNC Workshop 1



CNC Workshop 2



1.3M Deep Hole Drilling



1.8M Double-ended EDM



Large Fit Machine

# Precise mould Workshop



Agie Charmilles EDM



Sodick HS-CNC



Sodick WEDM-LS



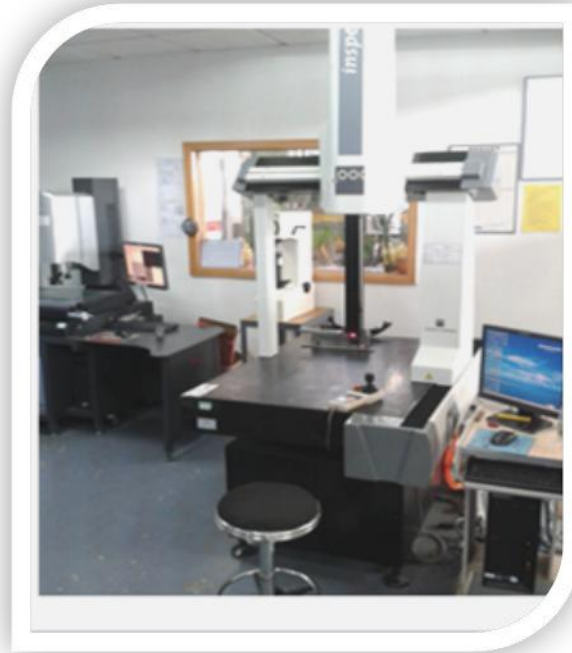
Partial Workshop View



# Quality Inspection Instruments



CMM



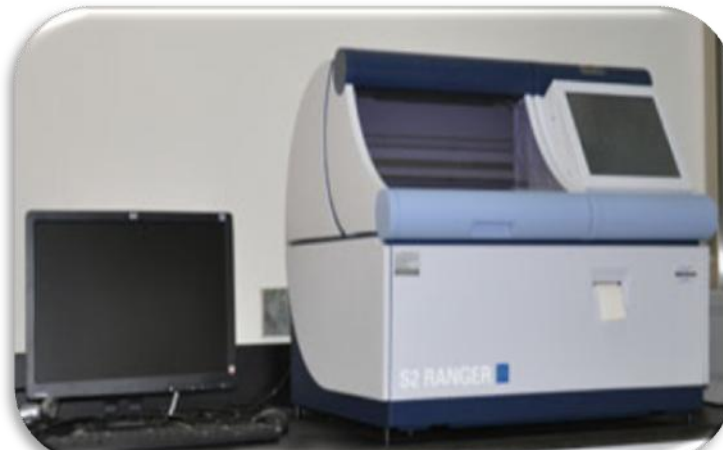
CMM & VMS



CMM & VMS



Smart Salt Spraying Tester



XRF



Rockwell Hardness Tester

Quality inspection instruments

# Injection Workshop



Injection Workshop 1



Injection Workshop 2



1200T



800T



# Die casting Workshop



Die Casting Workshop 1



Die Casting Workshop 2



Secondary Process Workshop

# Precise Part CNC Workshop



CNC Workshop 1



CNC Workshop 2



# Spray Workshop



Spray Powder Workshop



10K Clean Room Oil Spray Workshop

# Assembly Workshop





# Electric Product & Smart Wear

## Electric Product



## Smart Watch



# Home Appliances





# Medical Product



Magnetic resonance fitting



breathing machine parts



Breathing mask

# LED & Safety Precaution Product



LED Die-casting parts



# Auto Parts



Car Grid



Car Pedal



# Electric tools



Die Casting Parts



2 Shots Plastic Shell



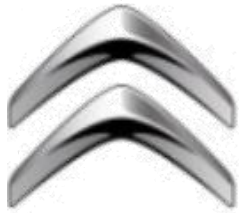
We have applied for a patent about stationary cavity rotation of 2 shots injection molding



# Main Equipment

	Qty.	
CNC	29 sets	Brand: sodick
EDM	46 sets	Brand: agie charmilles
Wire-cutting	14 sets	Brand: sodick
Milling machine	62 sets	Brand: Taiyi
Gun drill	2 sets	Brand: Jingzhun
CNC lathe	6 sets	Brand: xiehong
CNC milling	35sets	Brand: Brother&LITZ
2 shots injection	11 sets	80T~320T
One shot injection machine	78 sets	50T~1200T
Die casting machine	13 sets	160T~800T
CNC Lathe	6 sets	Brand: xiehong
CNC milling	14 sets	Brand: Brother
Pneumatic punching machine	30 sets	80T~200T
Automatic punching machine	19 sets	45T~200T
Automation production line & Manual production line	2 sets	Oil Spray
Automation production line & Manual production line	2 sets	Spray Powder

Partial Client



**PHILIPS**



**SIEMENS**

